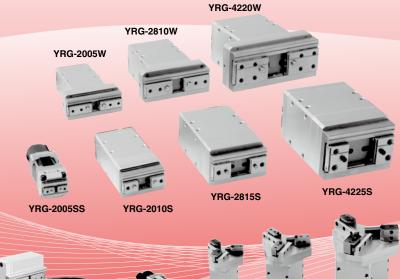
Simple gripper operation and control via the YAMAHA robot language. Just install a gripper control board into the controller and set the electrical gripper as an additional robot axis.

Main functions ▶ P.88





YRG-2020FS/YRG-2840FS





YRG-2004T

YRG-2013T

YRG-2820T



■ Structure

Single cam structure



Unique cam structure is simple and compact. The fingers work due to external force since no self-locking is used.

Double cam structure



Unique double cam structure with gear. Simple design gives high gripping power yet body is Ball screw structure



Belt-driven ground ball screw delivers a long stroke with high efficiency and high precision.

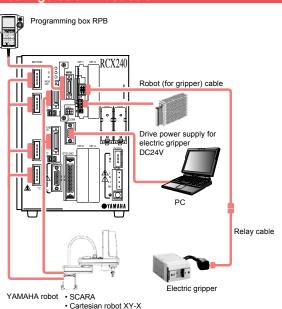
Compact ball guide structure



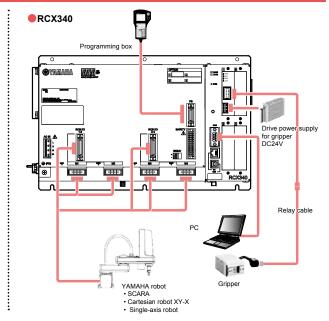
Use of special cams provides light weight and compactness. Ideal for grasping and moving a round workpiece made of glass or similar material.

■ System configuration illustration

RCX240



Single-axis robot



Compact single cam type

Max. holding weight Note 1 (kg)

Weight (g)

RG-2005SS



Bas	ic specifications			
Model n	ame	YRG-2005SS		
Model n	umber	KCF-M2010-A0		
Llaldina	Max. continuous rating (N)	5		
Holding power	Min. setting (% (N))	30 (1.5)		
power	Resolution (% (N))	1 (0.05)		
Open/cl	ose stroke (mm)	3.2		
	Max. rating (mm/sec)	100		
Speed	Min. setting (% (mm/sec))	20 (20)		
Speed	Resolution (% (mm/sec))	1 (1)		
	Holding speed (Max.) (%)	50		
Repetitiv	ve positioning accuracy (mm)	+/-0.02		
Guide mechanism		Linear guide		

- Hoding power control : 30 to 100% (1% steps) Speed control : 20 to 100% (1% steps) Acceleration control : 1 to 100% (1% steps) Multipoint position control : 10,000 max.

Note. Design the finger as short and lightweight as possible.

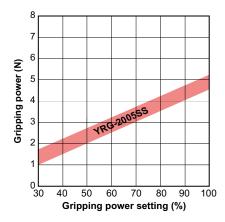
Note. Set the parameters and holding power (%) of the holding movement command so that any excessive shock is not applied to the finger during operation.

Note. When installing or uninstalling the finger, tighten the bolts while the finger is being held securely so that any excessive force or shock is not applied to the guide block.

Note. Workpiece weight that is able to be held may greatly vary depending on the material, shape, and/or holding surface conditions of the finger.

Note 1. Design the weight of a workpiece to be held so that it is approximately 1/10 to 1/20 of the holding power. (Consider further allowance when moving and swinging the gripper that keeps holding a workpiece.)

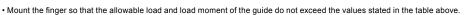
■ Gripping power vs. gripping power setting (%)



 Graph shows a general guide to gripping power versus gripping power setting (%). Variations will appear in the actual gripping power

Allowable load and load moment

				YRG-2005SS
	Allowable load	F	N	12
Guide	Allowable pitching moment	Мр	N•m	0.04
Guide	Allowable yawing moment	Му	N•m	0.04
	Allowable rolling moment	Mr	N•m	0.08
	Max. weight (1 pair)		g	10
Finger	Max. holding position	L	mm	20
	Max. overhang	Н	mm	20

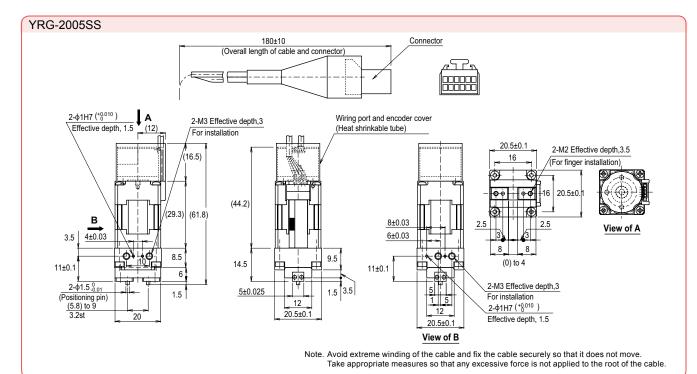


• Make the adjustment so that the finger weight, holding length (L) from the installation surface to the holding point, and overhang (H) do not exceed the values stated in the table above

0.05

90

Please contact your YAMAHA sales dealer for further information on combination of L and H.



Single cam type

RG-2010S/2815S/4225S



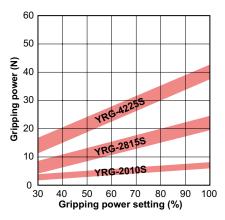
В	asi	C	sp	е	ci [,]	fi	ca	ti	0	ทร	;

Model n	Model name		YRG-2815S	YRG-4225S		
Model n	umber	KCF-M2011-A0	KCF-M2011-B0	KCF-M2011-C0		
I I a I alia a	Max. continuous rating (N)	6	22	40		
Holding power	Min. setting (% (N))	30 (1.8)	30 (6.6)	30 (12)		
power	Resolution (% (N))	1 (0.06)	1 (0.22)	1 (0.4)		
Open/cl	ose stroke (mm)	7.6	14.3	23.5		
	Max. rating (mm/sec)	100				
Spood	Min. setting (% (mm/sec))	20 (20)				
Speed	Resolution (% (mm/sec))	1 (1)				
	Holding speed (Max.) (%)	50				
Repetitiv	e positioning accuracy (mm)	+/-0.02				
Guide m	Guide mechanism		Linear guide			
Max. ho	Iding weight Note 1 (kg)	0.06	0.22	0.4		
Weight ((g)	160	300	580		

- Hoding power control: 30 to 100% (1% steps)
 Speed control: 20 to 100% (1% steps)
 Acceleration control: 1 to 100% (1% steps)
 Multipoint position control: 10,000 max.
- Note. Design the finger as short and lightweight as possible. Note. Set the parameters and holding power (%) of the holding movement command so
- that any excessive shock is not applied to the finger during operation.

 Note. When installing or uninstalling the finger, tighten the bolts while the finger is being
- held securely so that any excessive force or shock is not applied to the guide block. Note. Workpiece weight that is able to be held may greatly vary depending on the material, shape, and/or holding surface conditions of the finger.
- Note 1. Design the weight of a workpiece to be held so that it is approximately 1/10 to 1/20 of the holding power. (Consider further allowance when moving and swinging the gripper that keeps holding a workpiece.)

■ Gripping power vs. gripping power setting (%)

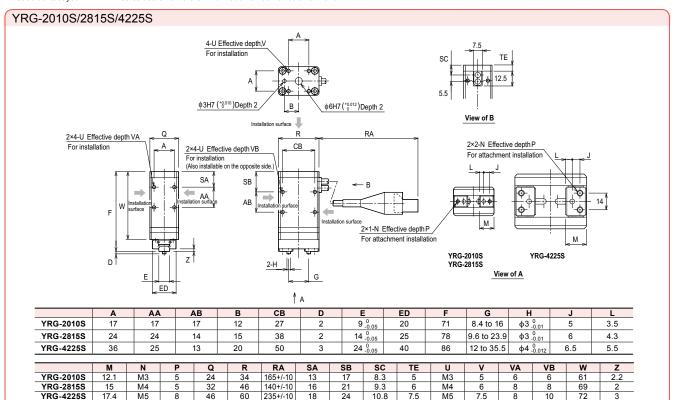


Graph shows a general guide to gripping power versus gripping power setting (%).
 Variations will appear in the actual gripping power.

Allowable load and load moment

			YRG-2010S	YRG-2815S	YRG-4225S	
Guide	Allowable load	F	N	450	350	600
	Allowable pitching moment	Мр	N•m	0.7	0.5	1.1
	Allowable yawing moment	Му	N•m	8.0	0.6	1.3
	Allowable rolling moment	Mr	N•m	2.3	2.8	8.6
	Max. weight (1 pair)		g	15	30	50
Finger	Max. holding position	L	mm	20	20	25
	Max. overhang	Н	mm	20	25	30

- · Mount the finger so that the allowable load and load moment of the guide do not exceed the values stated in the table above.
- Make the adjustment so that the finger weight, holding length (L) from the installation surface to the holding point, and overhang (H) do not exceed the values stated in the table above.
- Please contact your YAMAHA sales dealer for further information on combination of L and H.



Double cam type

YRG-2005W/2810W/4220W



	■ Basic specifications						
Model name			YRG-2005W	YRG-2810W	YRG-4220W		
Model number			KCF-M2012-B0				
		Max. continuous rating (N)	50	150	250		
	Holding power	Min. setting (% (N))	30 (15)	30 (45)	30 (75)		
	POWEI	Resolution (% (N))	1 (0.5)	1 (1.5)	1 (2.5)		
	Open/close stroke (mm)		5	10	19.3		
		Max. rating (mm/sec)	60 60		45		
	Spood	Min. setting (% (mm/sec))	20 (12)	20 (12)	20 (9)		
	Speed	Resolution (% (mm/sec))	1 (0.6)	1 (0.7)	1 (0.45)		
		Holding speed (Max.) (%)	50				
	Repetitive positioning accuracy (mm)		+/-0.03				
Guide mechanism			Linear guide				
ĺ	Max. ho	lding weight Note 1 (kg)	0.5	1.5	2.5		
ĺ	Weight ((a)	200	350	800		

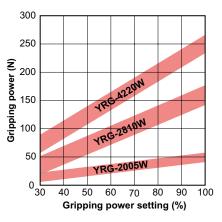
- Hoding power control: 30 to 100% (1% steps) Speed control: 20 to 100% (1% steps) Acceleration control: 1 to 100% (1% steps) Multipoint position control: 10,000 max.
- Note. Design the finger as short and lightweight as possible. Note. Set the parameters and holding power (%) of the holding movement command so

- that any excessive shock is not applied to the finger during operation.

 Note. When installing or uninstalling the finger, tighten the bolts while the finger is being
- held securely so that any excessive force or shock is not applied to the guide block. Note. Workpiece weight that is able to be held may greatly vary depending on the mate-
- rial, shape, and/or holding surface conditions of the finger.

Note 1. Design the weight of a workpiece to be held so that it is approximately 1/10 to 1/20 of the holding power. (Consider further allowance when moving and swinging the gripper that keeps holding a workpiece.)

■ Gripping power vs. gripping power setting (%



 Graph shows a general guide to gripping power versus gripping power setting (%). Variations will appear in the actual gripping power.

Allowable load and load moment

м

22.5

27.5

37

YRG-2005W

YRG-2810W

YRG-4220W

N

МЗ

M4

M5

Р

5

8

Q

24

32

46

R

34

46

60

RA

165+/-10

140+/-10

235+/-10

SA

13

16

18

SB

21

24

sc

8.3

9.3

10.8

ΤE

6

7.5

U

МЗ

M4

M5

6

7.5

VA

6

8

8

VΒ

6

8

10

w

64

71

76

х

52

67

96

X1

54

61

63

z

2.2

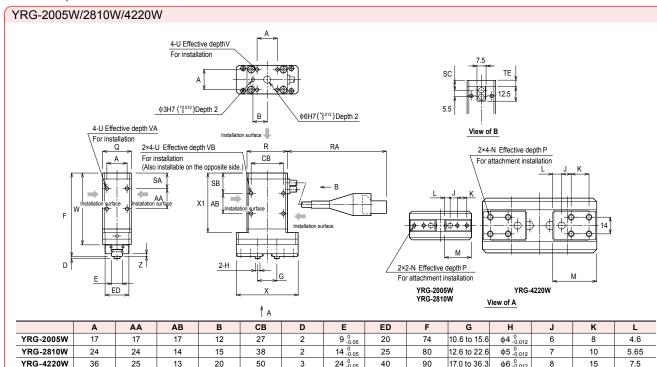
2

3

			YRG-2005W	YRG-2810W	YRG-4220W	
Guide	Allowable load	F	N	1000	1000	2000
	Allowable pitching moment	Мр	N•m	6.7	8.1	20.1
	Allowable yawing moment	Му	N•m	4	4.8	12
	Allowable rolling moment	Mr	N•m	5.1	7.8	25.9
	Max. weight (1 pair)		g	40	80	200
Finger	Max. holding position	L	mm	30	30	50
	Max. overhang	Н	mm	20	20	30

- Mount the finger so that the allowable load and load moment of the guide do not exceed the values stated in the table above
- Make the adjustment so that the finger weight, holding length (L) from the installation surface to the holding point, and overhang (H)
- do not exceed the values stated in the table above.

 Please contact your YAMAHA sales dealer for further information on combination of L and H.



Screw type strait style RG-2020FS/2840FS



Basic specif	icati	ions
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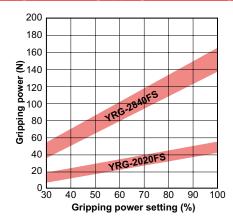
Model name		YRG-2020FS	YRG-2840FS	
Model n	umber	KCF-M2013-A0	KCF-M2013-B0	
11.1.0	Max. continuous rating (N)	50	150	
Holding	Min. setting (% (N))	30 (15)	30 (45)	
power	Resolution (% (N))	1 (0.5)	1 (1.5)	
Open/close stroke (mm)		19	38	
	Max. rating (mm/sec)	50	50	
Spood	Min. setting (% (mm/sec))	20 (10)	20 (10)	
Speed	Resolution (% (mm/sec))	1 (0.5)	1 (0.5)	
	Holding speed (Max.) (%)	50	50	
Repetitiv	re positioning accuracy (mm)	+/-0.01	+/-0.01	
Guide mechanism		Linear guide		
Max. ho	lding weight Note 1 (kg)	0.5	1.5	
Weight	(g)	420	880	

- Hoding power control: 30 to 100% (1% steps)
 Speed control: 20 to 100% (1% steps)
 Acceleration control: 1 to 100% (1% steps)
 Multipoint position control: 10,000 max.
- Note. Design the finger as short and lightweight as possible. Note. Set the parameters and holding power (%) of the holding movement command so

- that any excessive shock is not applied to the finger during operation.

 Note. When installing or uninstalling the finger, tighten the bolts while the finger is being
- held securely so that any excessive force or shock is not applied to the guide block. Note. Workpiece weight that is able to be held may greatly vary depending on the material, shape, and/or holding surface conditions of the finger.
- Note 1. Design the weight of a workpiece to be held so that it is approximately 1/10 to 1/20 of the holding power. (Consider further allowance when moving and swinging the gripper that keeps holding a workpiece.)

■ Gripping power vs. gripping power setting (%)



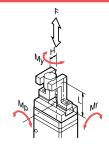
• Graph shows a general guide to gripping power versus gripping power setting (%). Variations will appear in the actual gripping power.

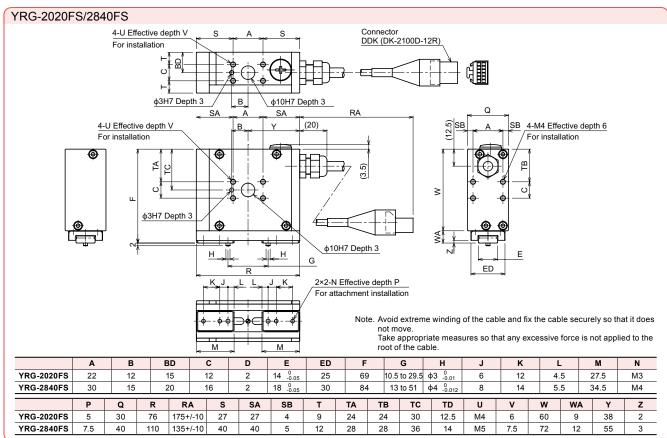
Allowable load and load moment

				YRG-2020FS	YRG-2840FS
Guide	Allowable load	F	N	1000	1300
	Allowable pitching moment	Мр	N•m	3.5	5
	Allowable yawing moment	My	N•m	4.2	6
	Allowable rolling moment	Mr	N•m	7.3	12.7
	Max. weight (1 pair)		g	40	80
Finger	Max. holding position	L	mm	30	30
	Max. overhang	Н	mm	20	20

- · Mount the finger so that the allowable load and load moment of the guide do not exceed the values stated in the table above
- Make the adjustment so that the finger weight, holding length (L) from the installation surface to the holding point,
- and overhang (H) do not exceed the values stated in the table above.

 Please contact your YAMAHA sales dealer for further information on combination of L and H.





■ Basic specifications

Screw type "T" style

RG-2020FT/2840FT



	ic specifications			
Model n	ama	YRG-2020FT	YRG-2840FT	
wodern	ame			
Model n	umber	KCF-M2014-A0	KCF-M2014-B0	
Llolding	Max. continuous rating (N)	50	150	
Holding power	Min. setting (% (N))	30 (15)	30 (45)	
power	Resolution (% (N))	1 (0.5)	1 (1.5)	
Open/cl	ose stroke (mm)	19	38	
	Max. rating (mm/sec)	50	50	
Speed	Min. setting (% (mm/sec))	20 (10)	20 (10)	
Speeu	Resolution (% (mm/sec))	1 (0.5)	1 (0.5)	
	Holding speed (Max.) (%)	50	50	
Repetitiv	re positioning accuracy (mm)	+/-0.01	+/-0.01	
Guide mechanism		Linear guide		
Max. ho	lding weight Note 1 (kg)	0.5	1.5	
Weight	(g)	420	890	

- Hoding power control: 30 to 100% (1% steps) Speed control: 20 to 100% (1% steps) Acceleration control: 1 to 100% (1% steps) Multipoint position control: 10,000 max.
- Note. Design the finger as short and lightweight as possible.

 Note. Set the parameters and holding power (%) of the holding movement command so

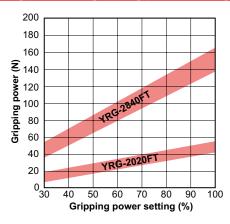
- that any excessive shock is not applied to the finger during operation.

 Note. When installing or uninstalling the finger, tighten the bolts while the finger is being held securely so that any excessive force or shock is not applied to the guide block.

 Note. Workpiece weight that is able to be held may greatly vary depending on the mate-
- rial, shape, and/or holding surface conditions of the finger.

Note 1. Design the weight of a workpiece to be held so that it is approximately 1/10 to 1/20 of the holding power. (Consider further allowance when moving and swinging the gripper that keeps holding a workpiece.)

■ Gripping power vs. gripping power setting (%)



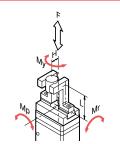
Graph shows a general guide to gripping power versus gripping power setting (%).
 Variations will appear in the actual gripping power.

■ Allowable load and load moment

		YRG-2020FT	YRG-2840FT		
Guide	Allowable load	F	N	1000	1300
	Allowable pitching moment	Мр	N•m	3.5	5
	Allowable yawing moment	My	N•m	4.2	6
	Allowable rolling moment	Mr	N•m	7.3	12.7
	Max. weight (1 pair)		g	40	80
Finger	Max. holding position	L	mm	30	30
	Max. overhang	Н	mm	20	20

- Mount the finger so that the allowable load and load moment of the guide do not exceed the values stated in the table above.
- Make the adjustment so that the finger weight, holding length (L) from the installation surface to the holding point,
- and overhang (H) do not exceed the values stated in the table above.

 Please contact your YAMAHA sales dealer for further information on combination of L and H.



Trease contact your TAWAITA sales dealer for further	illionnation on combination of L and 11.	•
YRG-2020FT/2840FT		
Conne DDK	ector DK-2100D-12R)	4-U Effective depth V SA A SA SA For installation
4-U Effective depth V \For installation	R	H H G
S A S	SB A SB	(20) R L J JA
	4-U Effective depth V For installation	
ф3H7 Depth 3 / в 10H7 Depth 3 / В Y	Z F . . D	2×2-N Effective depth P M For attachment installation
**************************************	<u> </u>	Note. Avoid extreme winding of the cable and fix the cable securely so that it does not move. Take appropriate measures so that any excessive force is not applied to the root of the cable.

	Α	В	С	D		E	ED	F	G	Н	J	JA	K		L	М	N	Р
YRG-2020FT	22	12	12	2	14	0 -0.05	25	39	10.5 to 29.5	ф3 -0.01	6	12	12	2 4	1.5	27.5	М3	5
YRG-2840FT	30	15	16	2	18	0 -0.05	30	52	13 to 51	φ4 ⁰ _{-0.012}	8	14	14	1 !	5.5	34.5	M4	7.5
	Q	R	RA	S	SA	SB	Т	TA	ТВ	TC	TD	TE	U	٧	W	Y	Z	ZA
YRG-2020FT	30	76	175+/-10	27	27	4	24	9	24	30	12.5	12.5	M4	6	60	38	2	9
YRG-2840FT	40	110	135+/-10	40	40	-	28	12	28	36	14	14	M5	7.5	72	55	3	12

Three fingers type

'RG-2004T



■ Basic specifications	■ Gripping power vs. gripping power setting (%)

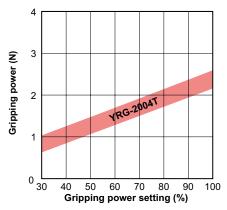
	no opecinications					
Model n	ame	YRG-2004T				
Model n	umber	KCF-M2015-A0				
11.12	Max. continuous rating (N)	2.5				
Holding power	Min. setting (% (N))	30 (0.75)				
power	Resolution (% (N))	1 (0.025)				
Open/cl	ose stroke (mm)	3.5				
	Max. rating (mm/sec)	100				
Casad	Min. setting (% (mm/sec))	20 (20)				
Speed	Resolution (% (mm/sec))	1 (1)				
	Holding speed (Max.) (%)	50				
Repetitiv	re positioning accuracy (mm)	+/-0.03				
Guide m	nechanism	Linear guide				
Max. ho	lding weight Note 1 (kg)	0.02				
Weight	(g)	90				

Hoding power control: 30 to 100% (1% steps)
 Speed control: 20 to 100% (1% steps)
 Acceleration control: 1 to 100% (1% steps)
 Multipoint position control: 10,000 max.

- Note. Design the finger as short and lightweight as possible. Note. Set the parameters and holding power (%) of the holding movement command so that any excessive shock is not applied to the finger during operation.

 Note. When installing or uninstalling the finger, tighten the bolts while the finger is being
- held securely so that any excessive force or shock is not applied to the guide block. Note. Workpiece weight that is able to be held may greatly vary depending on the mate-
- rial, shape, and/or holding surface conditions of the finger.

Note 1. Design the weight of a workpiece to be held so that it is approximately 1/10 to 1/20 of the holding power. (Consider further allowance when moving and swinging the gripper that keeps holding a workpiece.)



 Graph shows a general guide to gripping power versus gripping power setting (%). Variations will appear in the actual gripping power.

■ Allowable load and load moment

				YRG-2004T
Finger	Allowable load		N	6
	Allowable pitching moment		N•m	0.02
	Max. weight (1 pair)		g	10
	Max. holding position	L	mm	15

•When the external forces Fa and Fb are applied to a potion the distance (L) apart from the finger installation surface, the load (F) and moment (M) are calculated from the formulas shown below.

 $F = Fa + W \times g$ $M = Fb \times L$

Load [N]

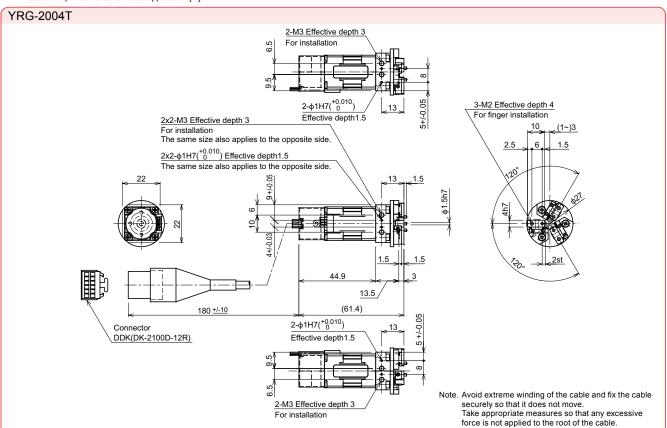
M: Moment [N•m]
L: Distance of point of external force application [m]

:External force [N] :External force [N] W

Workpiece weight [Kg] Gravity acceleration [m/s²]

 $\begin{array}{ll} g \; : \; \text{Gravity acceleration prime J} \\ \text{H} \; : \; \text{Distance of holding point [m]} \end{array}$

External force : Fb Distance of holding External force : Fa Work: W Finger

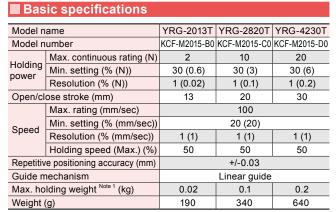


External force : Fb Distance of holding

Three fingers type

RG-2013T/2820T/4230T





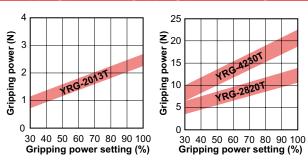
- Hoding power control: 30 to 100% (1% steps) Speed control: 20 to 100% (1% steps) Acceleration control: 1 to 100% (1% steps) Multipoint position control: 10,000 max.

- Note. Design the finger as short and lightweight as possible. Note. Set the parameters and holding power (%) of the holding movement command so that any excessive shock is not applied to the finger during operation.

 Note. When installing or uninstalling the finger, tighten the bolts while the finger is being
- held securely so that any excessive force or shock is not applied to the guide block Note. Workpiece weight that is able to be held may greatly vary depending on the mate-
- rial, shape, and/or holding surface conditions of the finger.

Note 1. Design the weight of a workpiece to be held so that it is approximately 1/10 to 1/20 of the holding power. (Consider further allowance when moving and swinging the gripper that keeps holding a workpiece.)

■ Gripping power vs. gripping power setting (%



 Graph shows a general guide to gripping power versus gripping power setting (%). Variations will appear in the actual gripping power

> External force: Fa Work: W Finger

Allowable load and load moment

BF Effective depth BG

For attachment installation

		YRG-2013T	YRG-2820T	YRG-4230T		
	Allowable load		N	20	30	50
Finger	Allowable pitching moment		N•m	0.1	0.2	0.4
Filigei	Max. weight (1 pair)		g	20	30	50
	Max. holding position	L	mm	20	30	40

• When the external forces Fa and Fb are applied to a potion the distance (L) apart from the finger installation surface, the load (F) and moment (M) are calculated from the formulas shown below.

(W)

BE BD

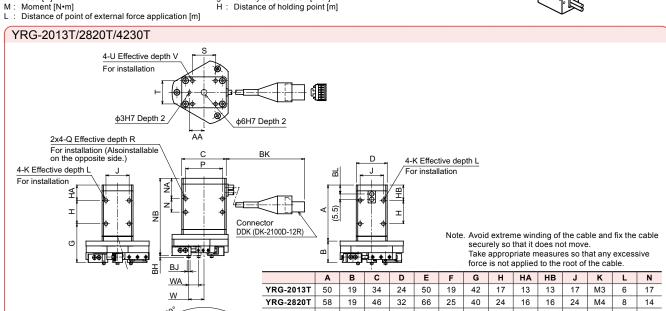
ВВ

BA

F = Fa + W × g M = Fb × L

Load [N]

:External force [N] :External force [N] Workpiece weight [Kg] Gravity acceleration [m/s²] w Distance of holding point [m]



	YRG-2820T	58	19	46	32	66	5 2	5 4	10	24	16	16	24	M4	8	3 14
	YRG-4230T	59	25	60	46	86	3	4 4	15	25	18	18	36	М5	8	13
		NA	NB	Р	Q	R	S	Т	U	V		W	WA	. 4	AA	BA
-	YRG-2013T	17	72	27	М3	6	17	17	МЗ	5	11	.4 to 4.6	6.88	st '	12	10 -0.02
	YRG-2820T	21	80	38	M4	8	24	24	M4	6	15	5.9 to 5.6	10.3	st	15	10 -0.02

YRG-4230T	24	88	50	M5	10	36	36	M5	7.5	21.9	to 6.6	15.3	st 20	14 _0.02
	ВВ	В	С	BD	BE		BF	В	G	ВН	В		ВК	BL
YRG-2013T	16	2.	.5	10	***	3x	(1-M3		3	2	ф3 .	0.01	165+/-10	8.3
YRG-2820T	19.5	2.	.5	6	8	3×	2-M3	(3	2	ф3 -6	0.01	140+/-10	9.3
YRG-4230T	22.5	2.	.5	6	10	3x	2-M4		3	3	ф4 .	0.012	235+/-10	10.8

■ Electric gripper basic specifications

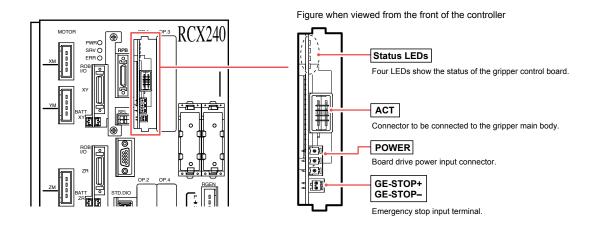
	Item	Specifi	cations					
Basic	Applicable controller	RCX240/RCX240S	RCX340					
specifications	Number of connection grippers	Max. 2 units (One unit per slot, max. 2 slots)	Max. 4 units					
	Min. setting unit	0.01mm						
Axis control	Position indication unit	Pulses, mm (millimeters)						
	Speed setting	20 to 100% (in 1% steps, Changeable by the program.)						
	Acceleration setting	1 to 100% (in 1% steps, Setting by the acceler	celeration parameter)					
Programming	Lleaching	MDI (coordinate data input), direct teaching, teaching playback,offline teaching (data input from external unit)						

Gripper control board specifications

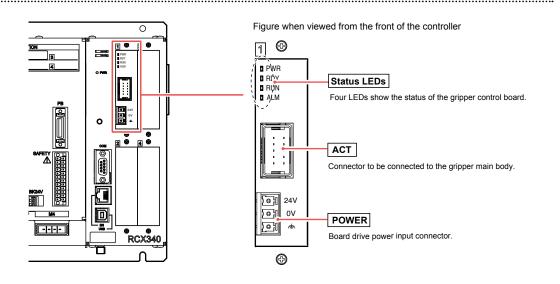
	Item	Specifications			
	No. of axes	1 axis			
Axis control	Position detection method	Optical rotary encoder			
AXIS CONTION	Min. setting distance	.01mm			
	Speed setting	Set in the range of 20 to 100% to the max. parameter speed.			
Protective alarm		Overcurrent, overload, voltage failure, system failure, position deviation over, feedback error, etc.			
LED status indication		POWER (Green), RUN (Green), READY (Yellow), ALARM (Red)			
Power supply Drive power DC 24V +/-10% 1.0A Max.					

■ Part names and functions

RCX240



RCX340



Accessories and part options



YRG Series

Standard accessories

Gripper control board

Model	For RCX240/RCX240S	KX0-M4400-F1
Model	For RCX340	KCX-M4400-G0

RCX240/S RCX340

Note. This board includes a 24V supply connector.

Robot (for gripper) cable



	3.5m	KCF-M4751-31					
Model	5m	KCF-M4751-51					
	10m	KCF-M4751-A1					

RCX240/S RCX340

Note. Be sure to adjust the total length of the robot (for gripper) cable and relay cable to 14m or less.

Relay cable



Model	0.5m	KCF-M4811-11
	1m	KCF-M4811-21
	1.5m	KCF-M4811-31
	2m	KCF-M4811-41
	2.5m	KCF-M4811-51
	3m	KCF-M4811-61
	3.5m	KCF-M4811-71
	4m	KCF-M4811-81

RCX240/S RCX340

Connector for 24V power supply



Model	KCF-M5382-00

RCX240/S (RCX340)

Connector for gripper emergency stop



Model	KCF-M5370-00

Note. Not included with the RCX340.